Unheated Drawing

**BD18**
* (Bolt Driven 18) Series

**TOP VIEW**
Removable Top Access Panels
(\# varies with unit length)

**FRONT VIEW**
Removable Protective Inlet Screen
(\# varies with unit length)

**SIDE VIEW**
Hanging Rods
(by others)

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**Recommended Accessories**

1. Variable Frequency Drive
2. Control Panels
3. Door Limit Switches

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**Notes:**
1. This product is designed to meet the National Electric Code (NEC).
2. (4) 3/4" mounting holes provided on for overhead mounting provided, (2) on each end.
3. All units have a self contained one piece cabinet, fire retardant and corrosion proof paint lock metal double protected with baked on Titanium Silver color, rust preventative electrostatic polyurethane powder coating.
4. Cabinet is to be mounted from overhead and has sufficient strength for suspension from both ends without intermediate support.
5. High efficiency motor and dynamically balanced forward curved centrifugal blowers.
6. Unit is to be installed such that air flow is unobstructed. Unit has a 5" air discharge nozzle containing adjustable air directional vanes with 40° sweep front to back.
7. Unit provided with adjustable sheaves and pulleys field adjustable to suit varying conditions. VFD optional.
8. Adjustable perforated volume dampers (2). Capable of reducing air velocity up to 50%.
9. Circuit protection as per NEC by others.
10. Optional motor control panel and door limit switch are field installed and/or wired by others. The door limit switch is to be mounted such that the air curtain turns on as door begins to open. To prevent unit damage, the air curtain must be installed such that the bottom of the air curtain is not below the door header.

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**Table: Model Numbers and Dimensions**

<table>
<thead>
<tr>
<th>MODEL NUMBER</th>
<th>NOZZLE LENGTH (in)</th>
<th>OVERALL LENGTH A (in)</th>
<th>MOUNTING WIDTH B (in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>BD1896-1U*-TS</td>
<td>96</td>
<td>107</td>
<td>105 1/2</td>
</tr>
<tr>
<td>BD16120-1U*-TS</td>
<td>120</td>
<td>131</td>
<td>129 1/2</td>
</tr>
<tr>
<td>BD18144-1U*-TS</td>
<td>144</td>
<td>155</td>
<td>153 1/2</td>
</tr>
<tr>
<td>BD18168-1U*-TS</td>
<td>168</td>
<td>179</td>
<td>177 1/2</td>
</tr>
<tr>
<td>BD18192-1U*-TS</td>
<td>192</td>
<td>203</td>
<td>201 1/2</td>
</tr>
</tbody>
</table>

* Use corresponding letters in “Electrical Data” columns to complete the model numbers.
Unheated Data Sheet

Applications: Environmental Separation: Max Height 20' / Insect Control: Max Height 18'

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Nozzle Length</th>
<th>Mechanical Data</th>
<th>Lab Data</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>(in)</td>
<td>Length (in)</td>
<td>Depth (in)</td>
</tr>
<tr>
<td>BD1896-1U*-TS</td>
<td>96</td>
<td>107</td>
<td>36</td>
</tr>
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</tbody>
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- Use corresponding letters in "Electrical Data" columns to complete the model numbers.

Note: Data above is for 60 Hz, 17% reduction in the performance data with 50 Hz.

Features:
- 7 1/2 to 15 HP continuous duty premium efficiency industrial motors
- Motor shall be inverter rated totally enclosed fan cooled suitable for continuous heavy duty operation
- Sleek self-contained one piece heavy gauge corrosion proof paint lock metal design
- Heavy duty cabinet 16 gauge, 1 ½” square galvanized tube, cased with a minimum 14 gauge galvanized steel panels
- Belt drive unit for heavy duty industrial projects
- Top mounting holes provided (3/4”)
- Cabinet has sufficient strength for fastening to wall on both ends without intermediate support.
- Motor shall be internally mounted in the cabinet to prevent damage and to eliminate the need for a belt guard, complying with OSHA requirements
- Adjustable air discharge nozzle with 40° sweep front to back
- Discharge nozzle shall be 5 inches wide and shall distribute a uniform outlet air velocity pattern without the use of baffles or diverters
- Adjustable perforated volume dampers capable of reducing air velocity up to 50%
- Blower wheel shall be forward curved cold rolled steel, direct coupled, dynamically balanced and furnished complete with blower wheel housing
- Variable pitch sheaves adjustable to suit field conditions
- Standard color is Titanium Silver
- Rust preventative electrostatic polyurethane powder coating
- 12 month parts warranty
- Freight Not Included (FOB Factory)
- Proudly Made in the USA

Options and Accessories: (see Accessories Brochure)
- Motor Control Panels
- VFD controls
- Custom colors and finishes (304SS & 316SS)

Sound Levels: (measured at 10’ in an open field)
7 ½ HP Motor Unit = 75 dBA, 10 HP Motor Unit = 76 dBA, 15 HP Motor Unit = 76 dBA

NOTE: MARS AIR SYSTEMS, LLC reserves the right to change specifications and product design without notice. Such revisions do not entitle the buyer to corresponding changes, improvements, additions or replacements for previously purchased equipment.